



ROLLING CAPACITY CHART

This chart shows the Minimum Outside Diameter we can roll.

Maximum Diameter = over 5000mm.

Based on 355N/mm² yield strength.

Length of Rolling in mm								
	3700	3000	2500	2000	1500	1000	500	250
Thick								
3		526	326	306	306	180	180	156
4		483	408	358	308	188	188	188
5		435	435	435	410	210	210	210
6		412	412	412	412	312	262	232
8		416	416	416	416	341	316	316
10	730	520	470	420	420	370	345	320
12	734	564	564	564	524	474	374	349
15	740	605	570	570	570	570	480	380
18	746	736	611	576	576	576	576	486
20	750	750	690	615	580	580	580	580
22	754	754	754	694	584	584	584	584
25	770	760	760	760	650	590	590	590
30	810	810	770	770	760	660	600	600
32	824	824	814	774	774	764	604	604
35	1000	830	820	780	780	780	645	610
40		880	880	880	830	830	680	620
45		910	890	890	890	890	740	690
50		920	900	900	900	900	800	725
55		1210	1210	1210	1110	1060	870	760
60		1370	1320	1320	1220	1120	1120	870
65		1380	1380	1380	1380	1330	1230	1230
70			1390	1390	1390	1390	1340	1240
75			1400	1400	1400	1400	1400	1350
80				1410	1410	1410	1410	1410
90					1430	1430	1430	1430
100					2200	1450	1450	1450
110							2420	2020
120							2640	2040

Please note that this chart is a simplified summary of our capacity. If you have any requirement which appears to be outwith this chart, please call to discuss as we may be able to offer using an alternative method.